
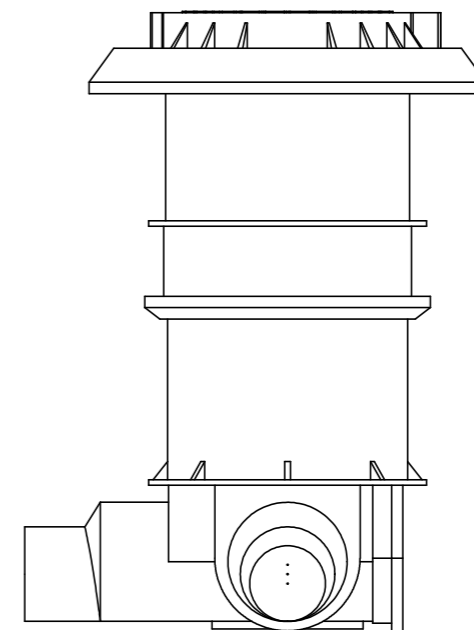



ROMOLD DN625 maintenance chambers are approved to EN 13598-2.  
 Maximum depth to invert is 3m.  
 Maximum groundwater height is 2m.  
 Suitable for Class D traffic loading (meeting HN-HO-72).  
 Base has outlet spigot applicable for PVC pipe connection, sizes of DN150, DN225 & DN300, or DN100 when using level reducer.  
 Pre-benched bases have  $\pm 5^\circ$  of angular alignment per socket.  
 Maximum pipe grade for pre-benched base is 8.75%.  
 Fall through pre-benched base is 2%.  
 Custom bases are available for larger pipe sizes, different pipe materials or inlet arrangements that are outside of our pre-benched options.

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:						FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION		1				
										GENERAL LAYOUT								
	NAME		SIGNATURE		DATE						<div><div>AUSTRALASIA MOULDING LTD</div></div>							
DRAWN																		
CHK'D																		
APPV'D																		
MFG																		
Q.A							MATERIAL:  Polyethylene		DWG NO.					A3				
									ROMOLD DN625 Maintenance Chamber									
									SCALE:1:20					SHEET 1 OF 8				



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												SCALE: 1:20				SHEET 2 OF 8							